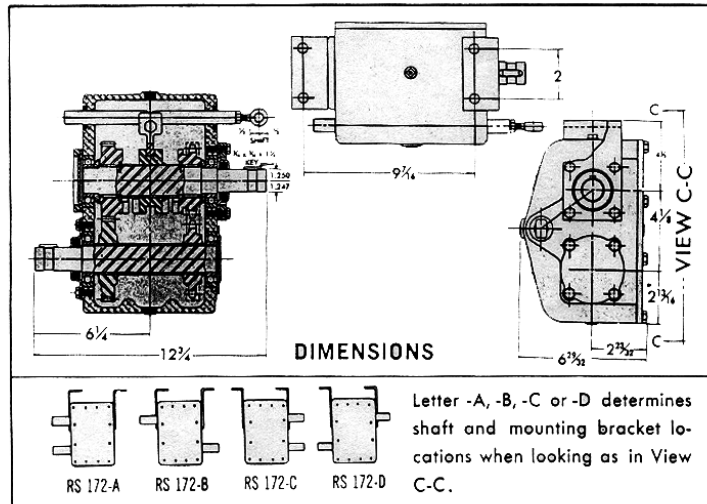
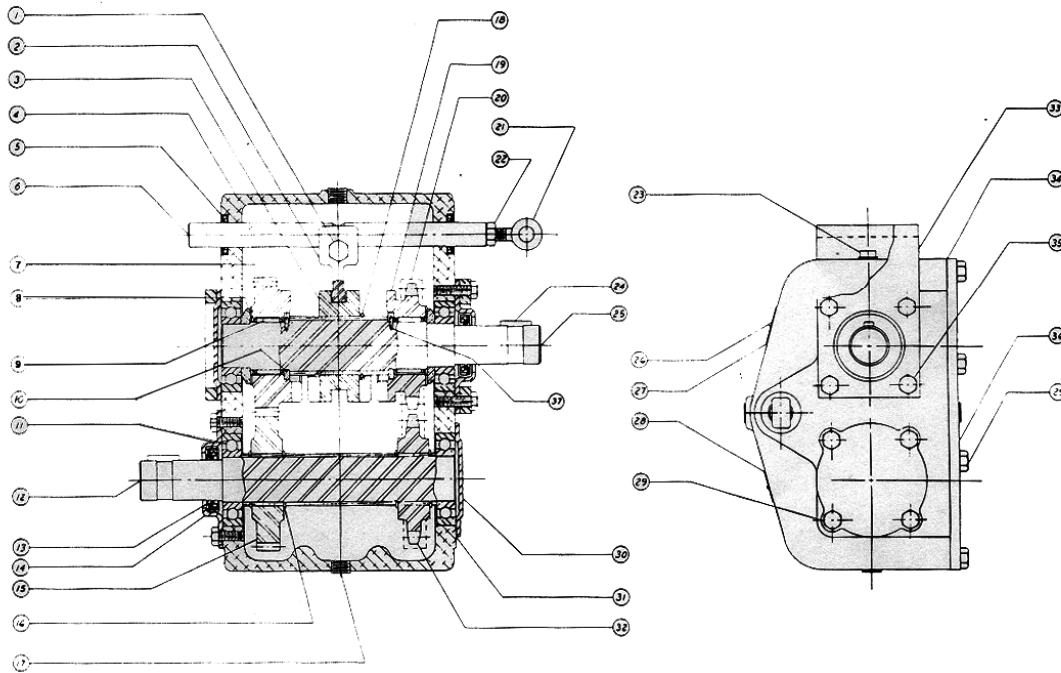


# MODEL RS172



**Valley Gear**  
**& Machine, Inc.**  
 989-269-8177

**MODEL** RS172 Rapid Shift  
**RATIOS** 1:1 FWD  
 1:1 REV

| <i>Item</i> | <i>Part No.</i> | <i>Description</i> | <i>Qty</i> |
|-------------|-----------------|--------------------|------------|
| 1           | 22328           | Capscrew           | 1          |
| 2           | 27490           | Yoke               | 1          |
| 3           | 27486           | Clutch             | 1          |
| 4           | 27482           | Housing            | 1          |
| 5           | 21512           | Oil Seal           | 2          |
| 6           | 27500           | Shaft              | 1          |
| 7           | 27499           | Gear               | 1          |
| 8           | 27721           | Washer             | 2          |
| 9           | 26043           | Bearing            | 2          |
| 10          | 27722           | Washer             | 2          |
| 11          | 21017           | Bearing            | 4          |
| 12          | 27496           | Shaft              | 1          |
| 13          | 21015           | Oil Seal           | 2          |
| 14          | 21528           | Cap                | 2          |
| 15          | 27492           | Gear               | 1          |
| 16          | 23937           | Snap Ring          | 4          |
| 17          | 23615           | Plug               | 3          |
| 18          | 27488           | Spring             | 1          |
| 19          | 27487           | Sprocket           | 1          |
| 20          | 26652           | Chain              | 1          |
| 21          | 21135           | Eye Bolt           | 1          |
| 22          | 20271           | Nut                | 1          |
| 23          | 27504           | Breather           | 1          |
| 24          | 20105           | Key                | 2          |
| 25          | 27498           | Shaft              | 1          |
| 26          | 21775           | Drive Screw        | 4          |
| 27          | 24043           | Name Plate         | 1          |
| 28          | 21771           | Input Name Plate   | 1          |
| 29          | 20280           | Capscrew           | 20         |
| 30          | 21669           | Cap                | 2          |
| 31          | 21670           | Gasket             | 4          |
| 32          | 27483           | Sprocket           | 1          |
| 33          | 27505           | Bracket            | 2          |
| 34          | 27501           | Gasket             | 1          |
| 35          | 27718           | Capscrew           | 8          |
| 36          | 27503           | Cover              | 1          |
| 37          | 23926           | Roll Pin           | 2          |